



Next-Generation Design Optimisation for Enterprise applied to Internal Combustion Engines

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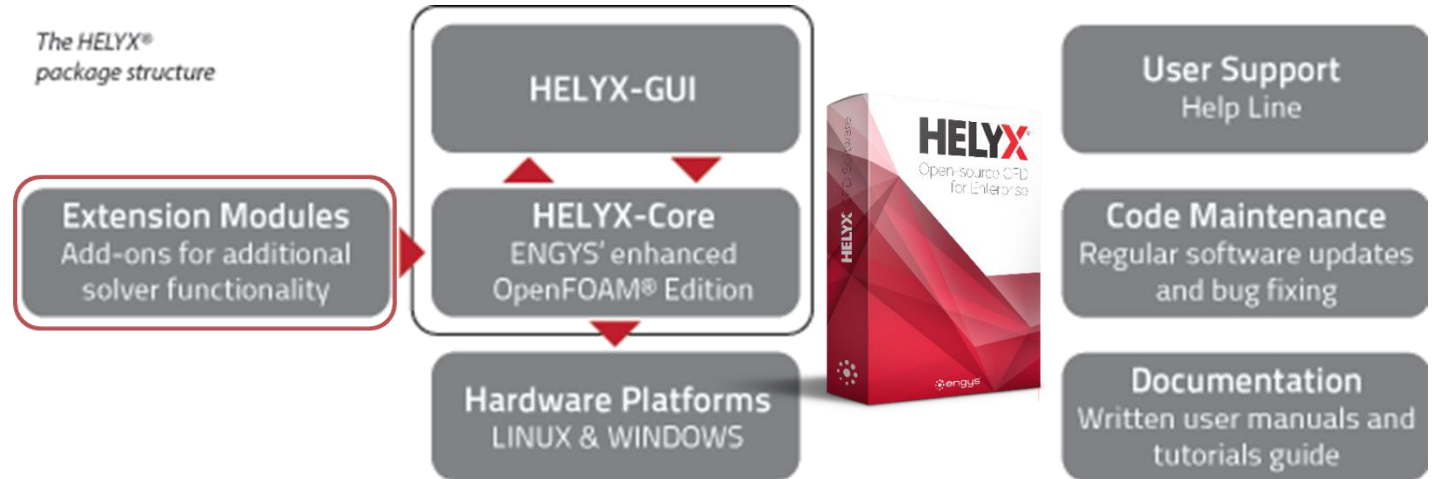
About ENGYS

- › Global providers of professional quality CFD Products
 - Based on Open Source Software (OPENFOAM)
 - Driven by innovation
- › Founded in the UK (2009)
 - FOAM/OPENFOAM developers since 1999
- › 6 offices worldwide
 - UK, Germany, Italy, USA, Australia, RSA
- › Well established resellers network
 - Japan, Benelux, Korea, China, USA

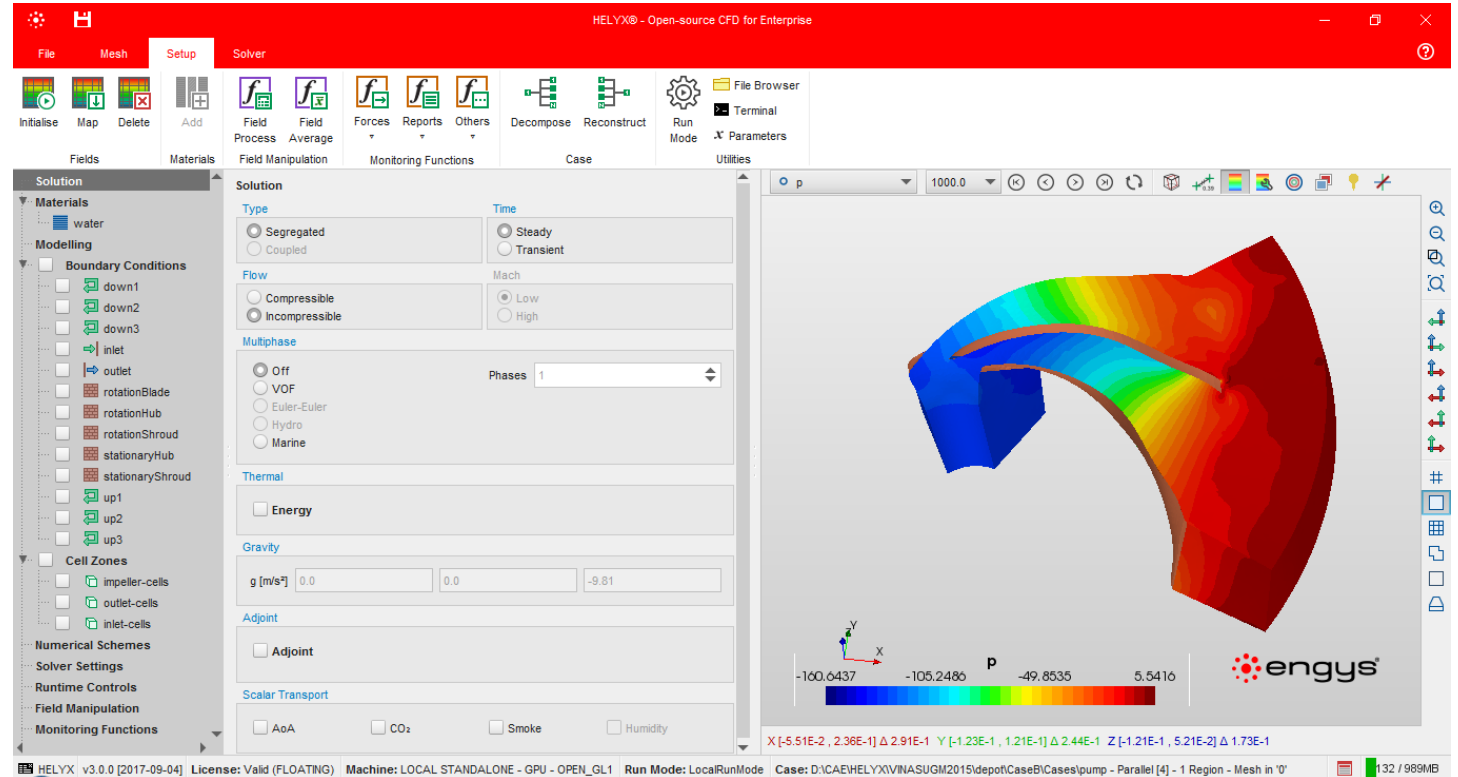


HELYX®

- › General purpose CFD software suite
- › Enterprise product → professional quality + open-source
- › In production since 2010
- › HELYX-Adjoint → add-on solver module



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OUTLINE

1. What is HELYX-Adjoint?
2. Topology Optimisation
3. Shape Optimisation
4. Conclusions

HELYX-Adjoint | Background

- › Originally commissioned by C. Othmer, VW Research
- › Mission → Build a practical adjoint optimisation tool that anyone can use
- › Focus remains on utility
- › Accuracy is important, but not the only concern
- › Performance, ease-of-use, robustness – all equally significant
- › Built on HELYX-Core
- › Continuous adjoint
 - Support for industrial problems (> 200M cells)

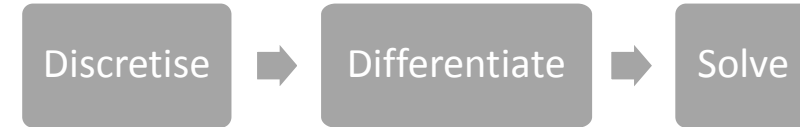
HELYX-Adjoint | Continuous vs. Discrete

Continuous Adjoint



- › Difficult / time consuming derivation from governing equations
- › Intuitive numerics, can reuse primal methods
- › Gradient accuracy depends on details of implementation
- › Highly efficient in terms of run time and RAM usage

Discrete Adjoint



- › Manual and/or automatic differentiation of code
- › Black-box numerics, optimisation can be challenging
- › Produces exact sensitivities (consistent)
- › High RAM requirements (taping and/or check-pointing)

HELYX-Adjoint | Continuous Formulation

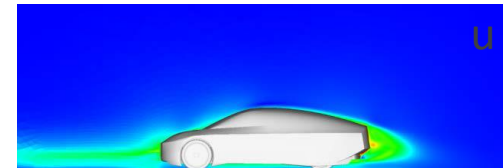
- › CFD computation: \mathbf{v} , p \rightarrow primal fields

$$\begin{aligned}(\mathbf{v} \cdot \nabla) \mathbf{v} &= -\nabla p + \nabla \cdot (\nu \nabla \mathbf{v}) - \alpha \mathbf{v} \\ \nabla \cdot \mathbf{v} &= 0\end{aligned}$$



- › Adjoint CFD computation: \mathbf{u} , q \rightarrow “dual” fields

$$\begin{aligned}-(\nabla \mathbf{u}) \mathbf{v} - (\mathbf{v} \cdot \nabla) \mathbf{u} &= -\nabla q + \nabla \cdot (\nu \nabla \mathbf{u}) - \alpha \mathbf{u} \\ \nabla \cdot \mathbf{u} &= 0\end{aligned}$$



- › Computation of sensitivities:

- Surface sensitivities $\rightarrow \frac{\partial J}{\partial \beta} \sim \frac{\partial \mathbf{v}}{\partial n} \cdot \frac{\partial \mathbf{u}}{\partial n}$

- Volume sensitivities $\rightarrow \frac{\partial J}{\partial \alpha} \sim \mathbf{v} \cdot \mathbf{u}$

HELYX-Adjoint | Sensitivities

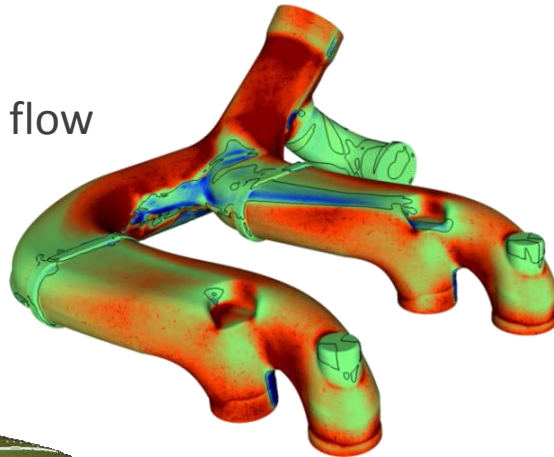
Surface Sensitivities $\partial J / \partial \beta$

red \rightarrow push surface in
blue \rightarrow push surface out

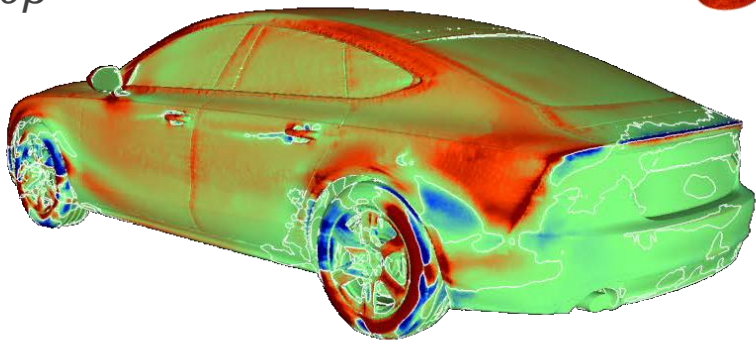
Volume Sensitivities $\partial J / \partial \alpha$

red \rightarrow free volume cells
blue \rightarrow penalise volume cells

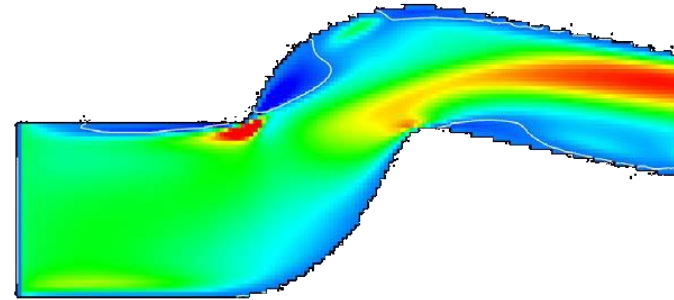
$\frac{\partial J}{\partial \beta} \rightarrow$ mass flow



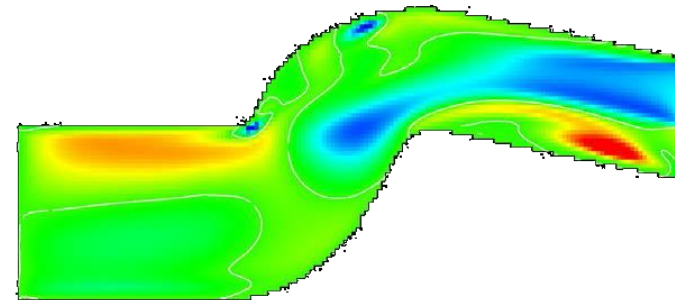
$\frac{\partial J}{\partial \beta} \rightarrow$ drag



$\frac{\partial J}{\partial \alpha} \rightarrow$ pressure drop

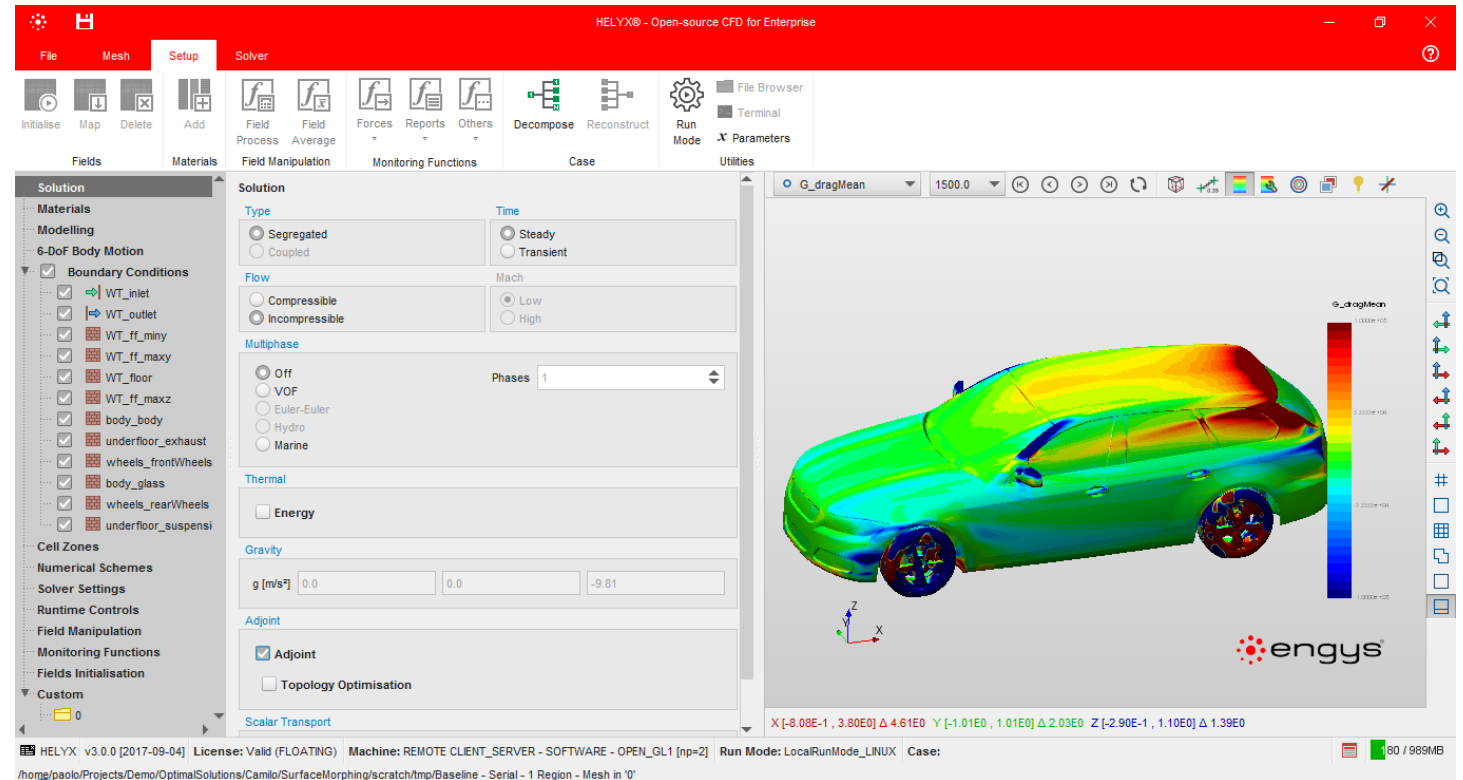


$\frac{\partial J}{\partial \alpha} \rightarrow$ flow uniformity



HELYX-Adjoint | Key Features

- › Multi-objective (> 20 different cost functions)
- › Objective and constraints
 - Manufacturability constraints
- › Adjoint turbulence & wall-function
- › 2nd order accurate
- › Easy to use GUI



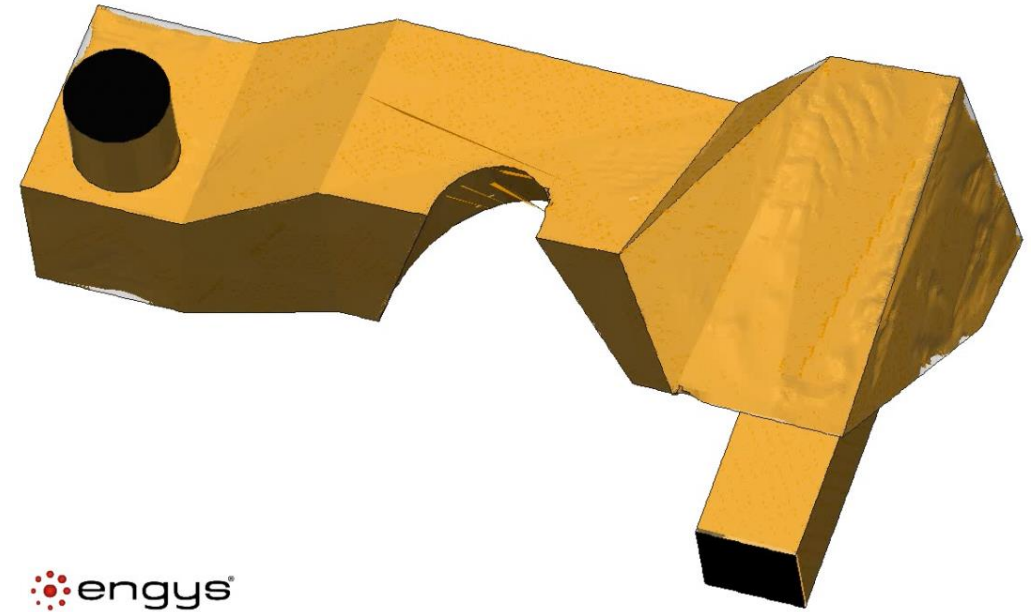
OUTLINE

2. Topology Optimisation

- › What is Topology Optimisation?
- › Success Stories
 - Oil Channel
 - Engine Intake Port
 - Internal Flows

Topology Optimisation

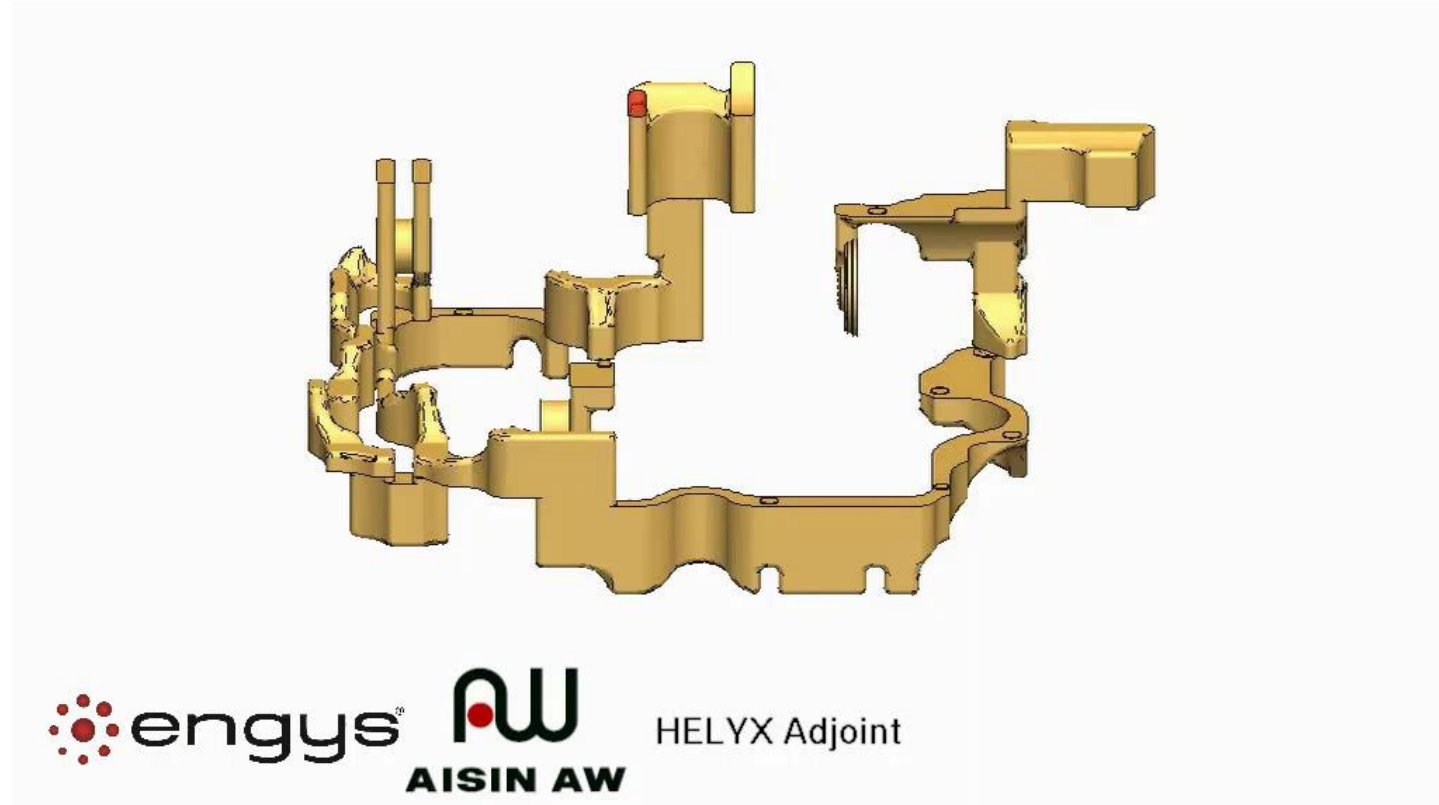
- › Specify design space and inlet/outlet interfaces
- › Define optimisation objectives
- › Calculate volume sensitivities $\rightarrow \partial J / \partial \alpha$
 - Volume cells penalised according to objective function
 - Track “optimum” interface using level-set with immersed boundary
- › Output “smooth” surface optimised shape
- › “One-shot” approach



Topology Optimisation | Success Story

Oil Channel

- › Decrease system power losses
- › Improved level-set immersed boundary representation
- › Mitigate recirculation induced local optima

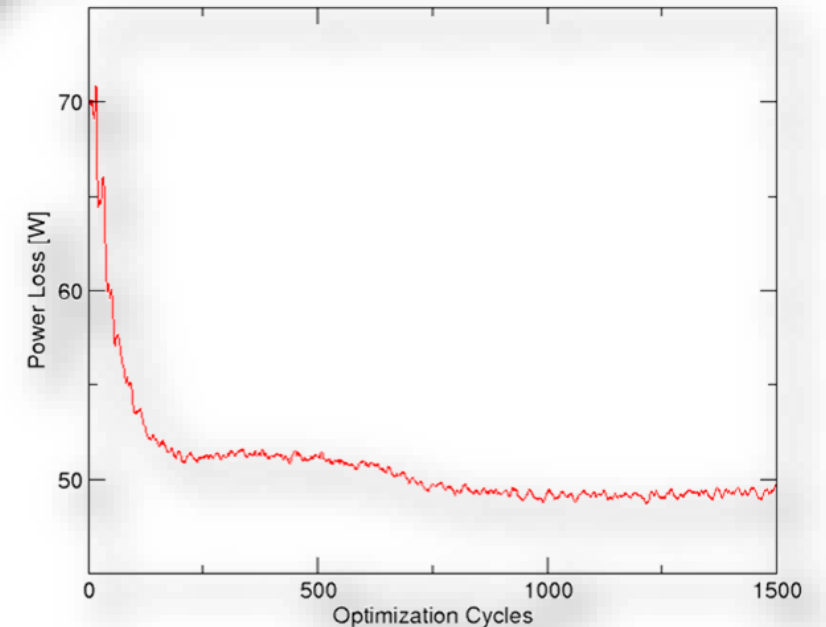
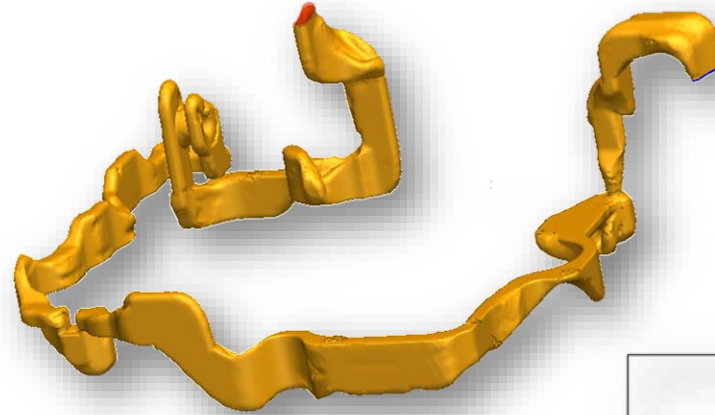


Courtesy of Dr. Takeshi Yamaguchi (AISIN AW)

Topology Optimisation | Success Story

Oil Channel

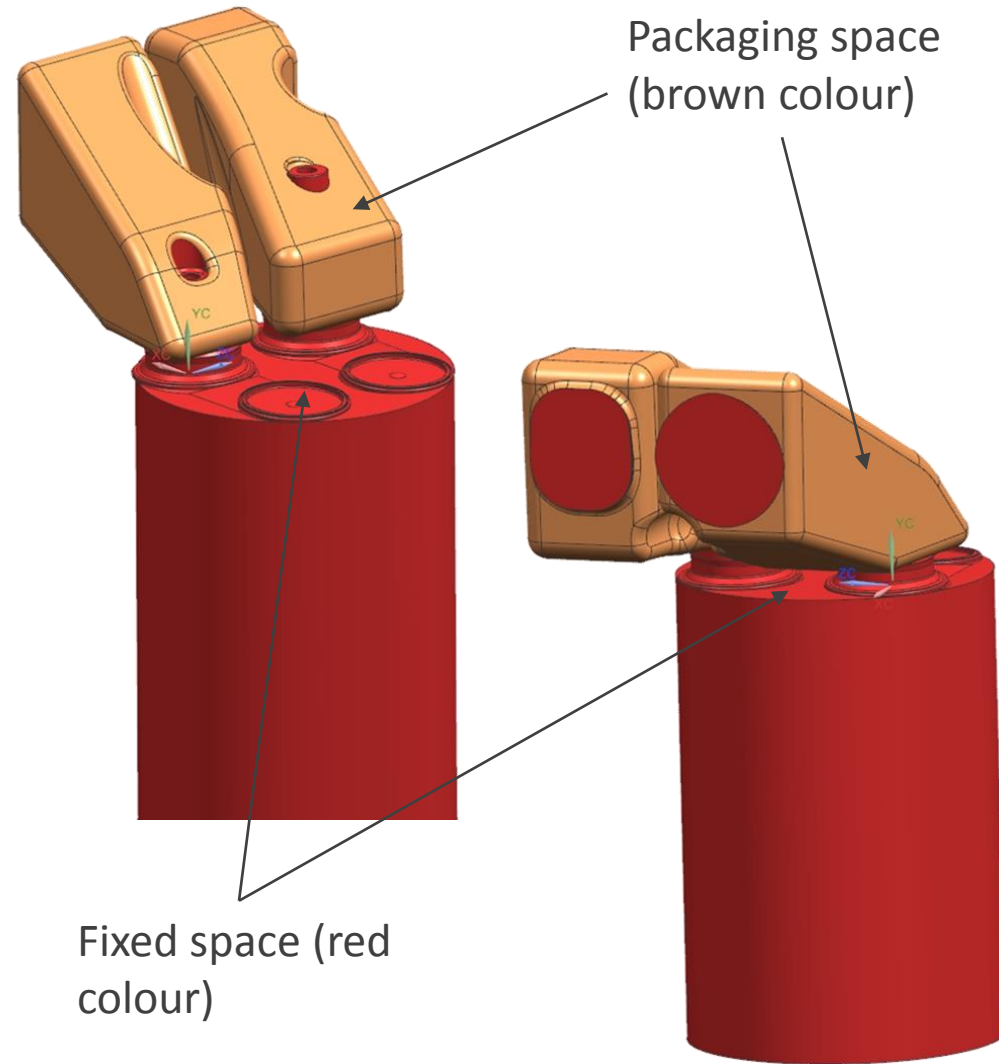
- › Optimisation complete in <1hr
- › Zero level-set extracted and new design re-meshed
- › ~30% reduction in power losses verified
- › HELYX-Adjoint makes optimal design routine



Topology Optimisation | Success Story

Engine Intake Port

- > Design port flow
- > Targets to achieve:
 - Maximise Mass Flow Rate
 - Maximise Swirl Index ω
- > Compressible flow
- > k- ω SST turbulence model

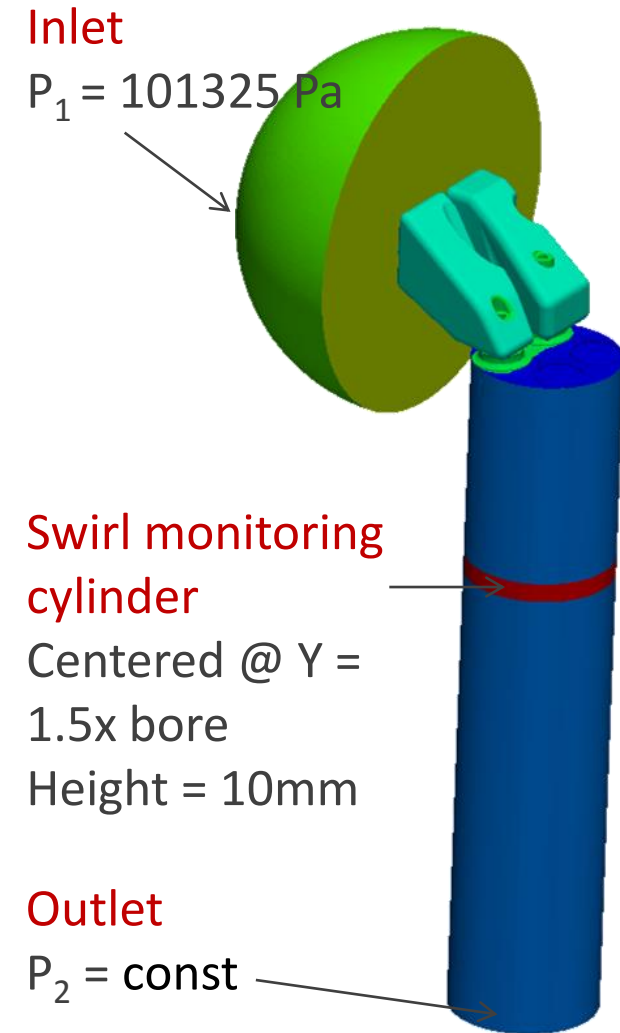


Topology Optimisation | Success Story

Engine Intake Port

- › Input data for the project:
 - Number of valves = 2
 - Valve lift = 9mm
- › Targets to achieve:
 - Maximise Mass Flow Rate
 - Maximise Swirl Index ω

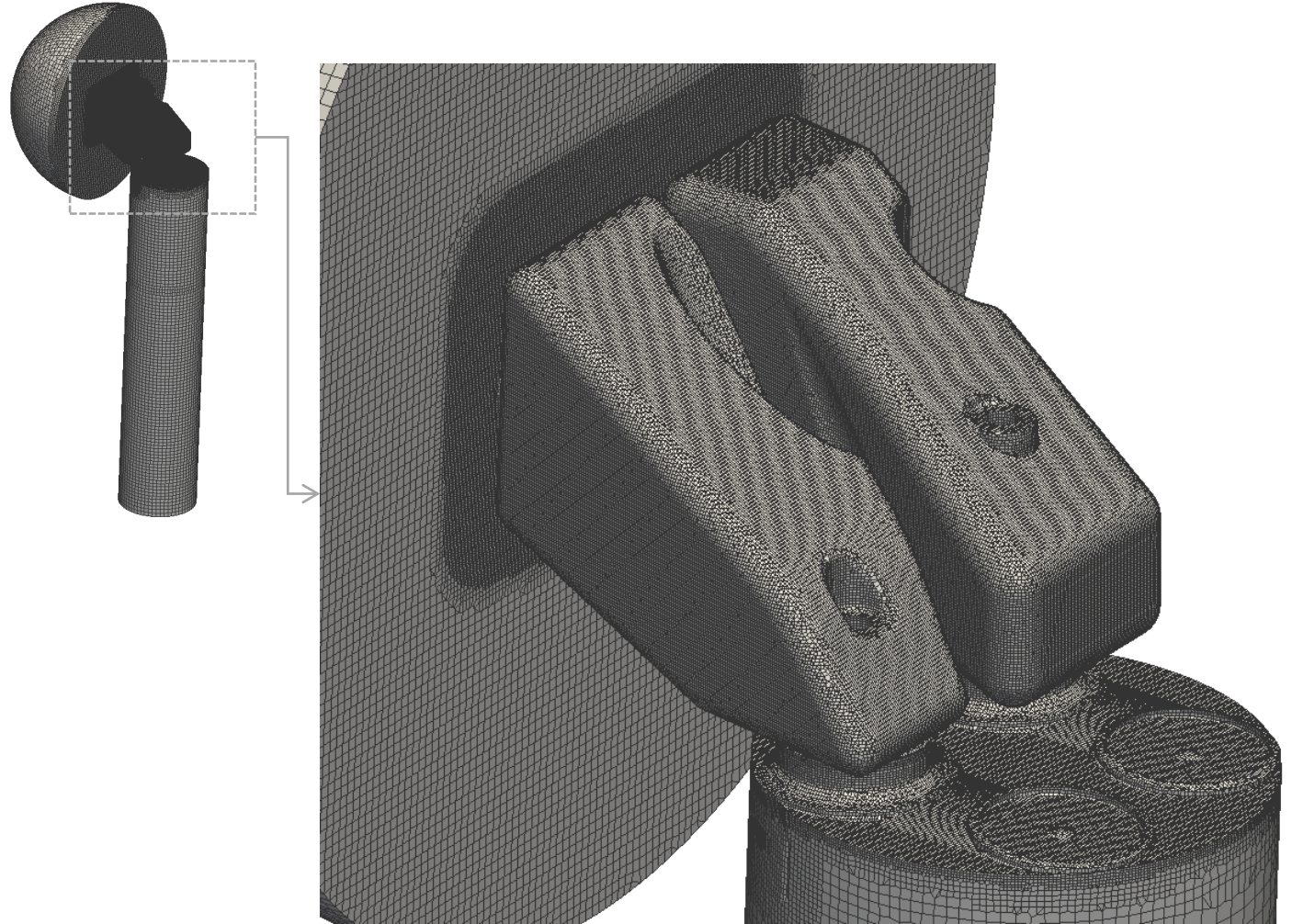
$$\omega = \frac{\sum_v v_y \rho dV \cdot (zV_x - xV_z)}{\sum_v \rho dV}$$



Topology Optimisation | Success Story

Engine Intake Port

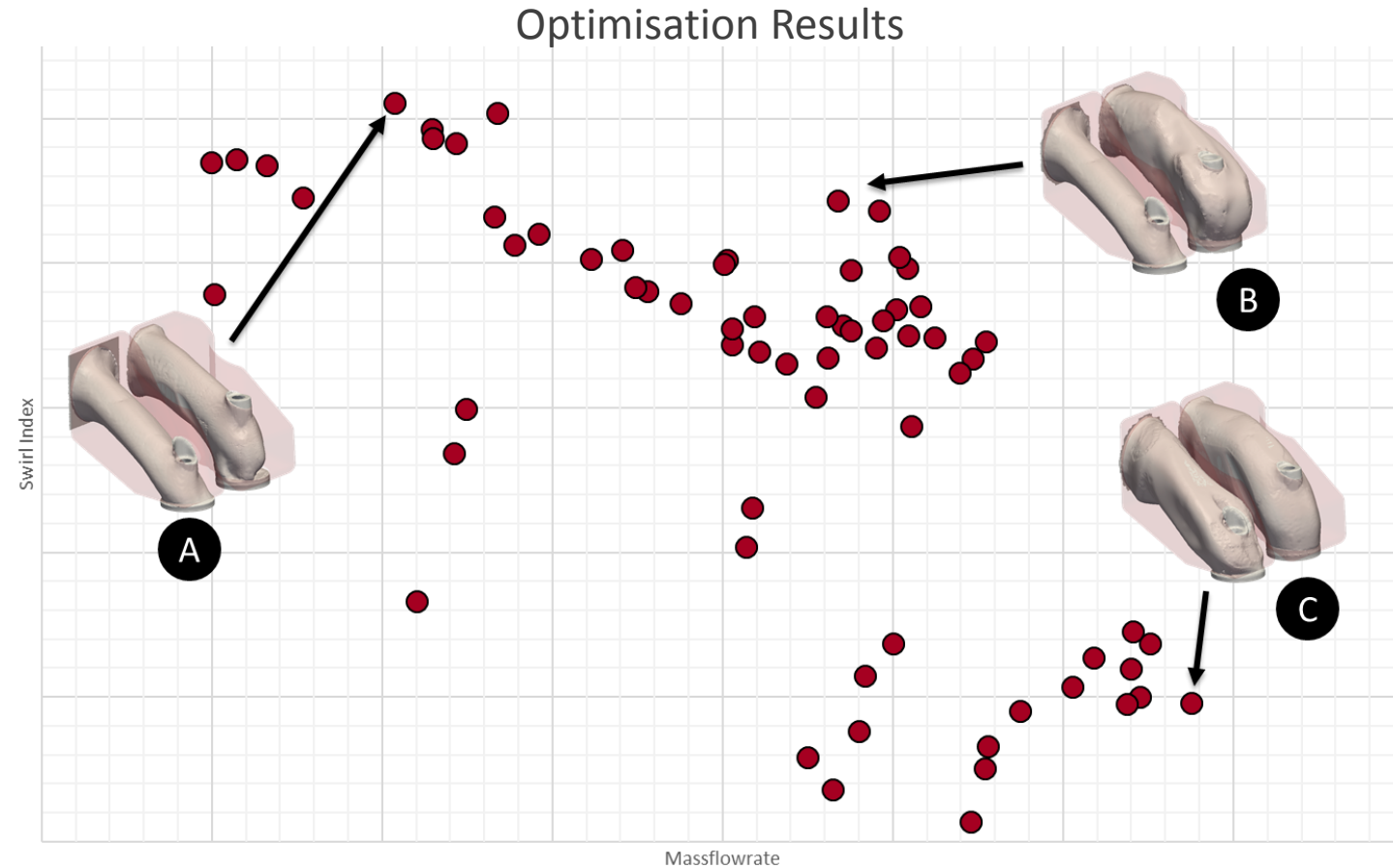
- › heLyxHexMesh utility
- › Mesh size: 3.6M cells
- › Near-wall layers: 3
- › Target cell size (port arms and valves): 0.4mm



Topology Optimisation | Success Story

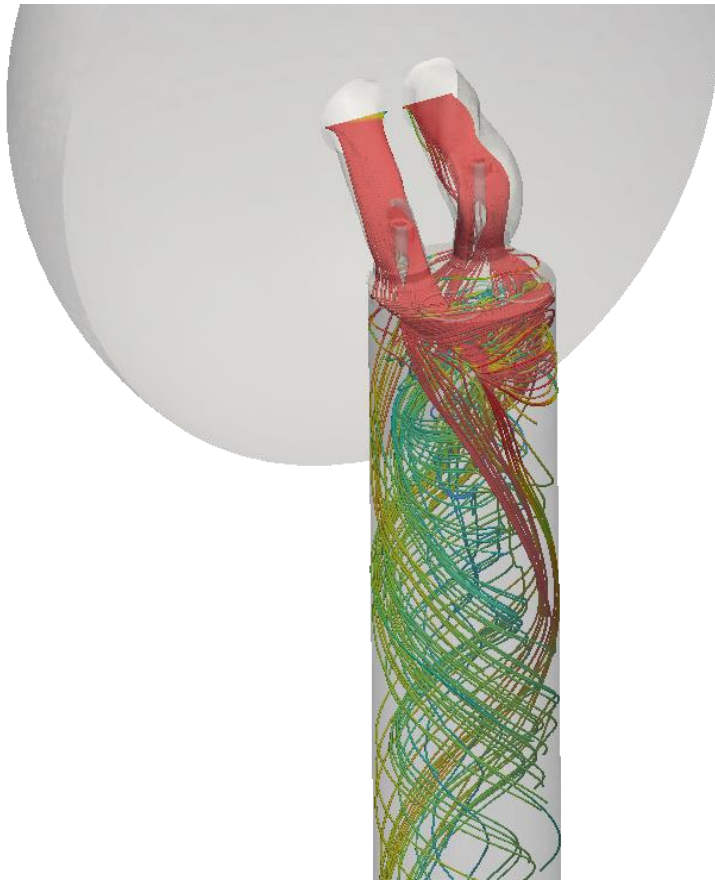
Engine Intake Port

- › Design A is the optimal solution for swirl objective
- › Design C is the optimal solution for mass flow rate objective
- › Design B is a trade-off in terms of both the design objectives and was selected by the as a compromise solution

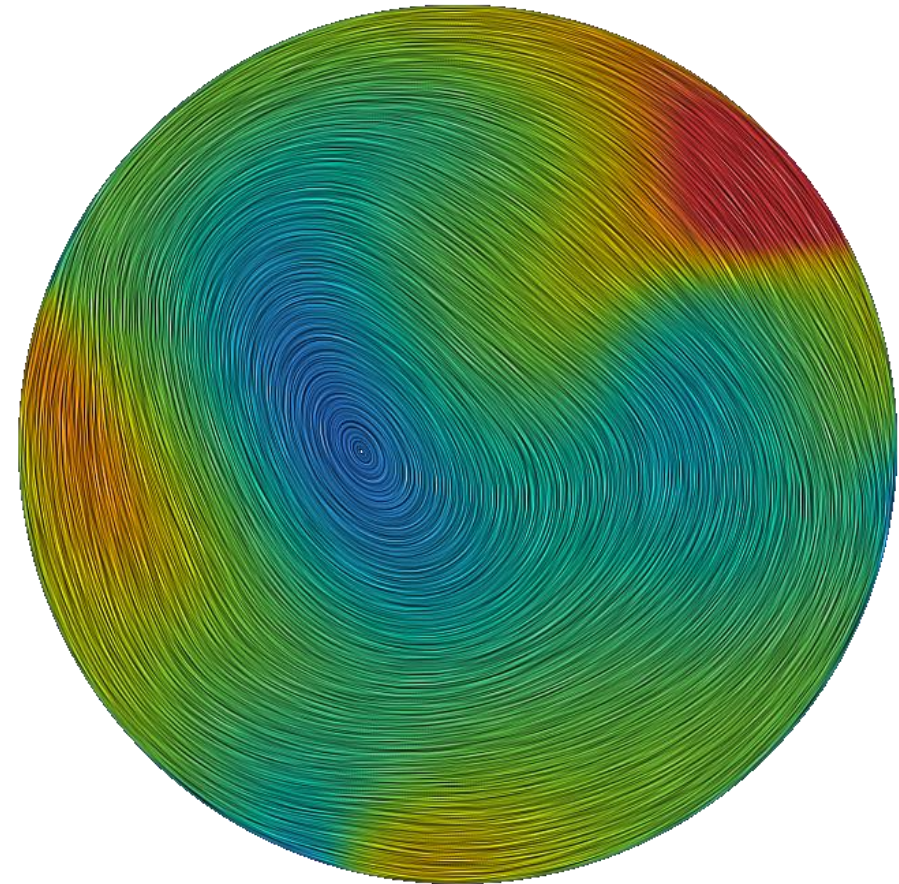


Topology Optimisation | Success Story

Engine Intake Port



Velocity Streamlines

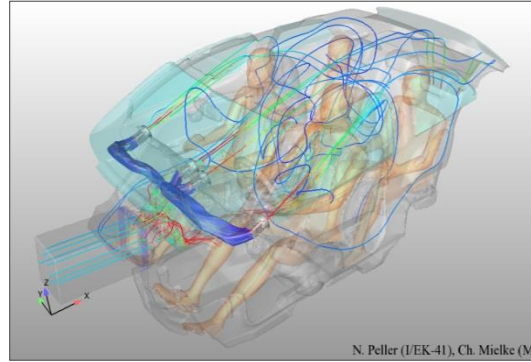
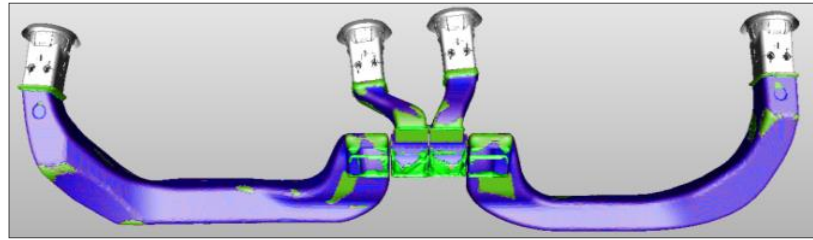


Velocity contour at swirl monitoring plane

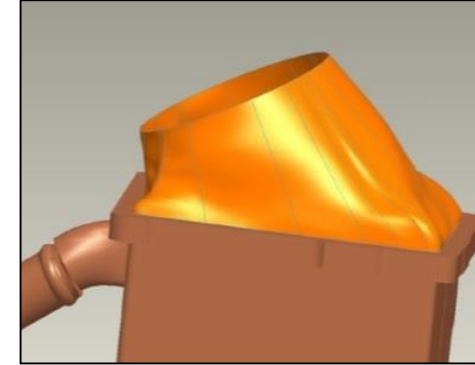
Topology Optimisation | Other Examples



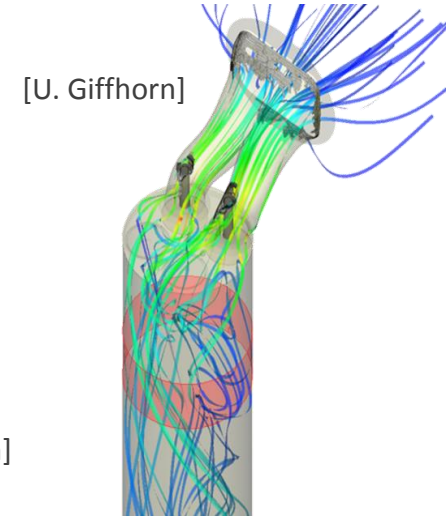
Internal Flows



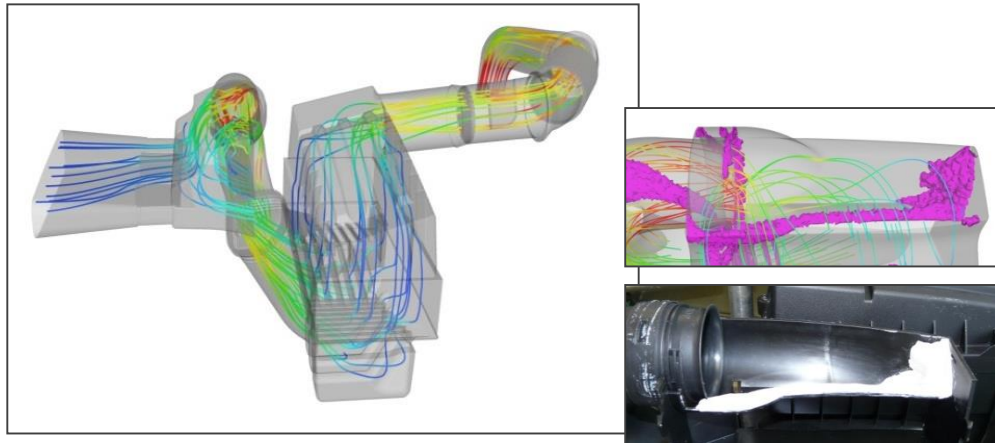
[N. Peller]



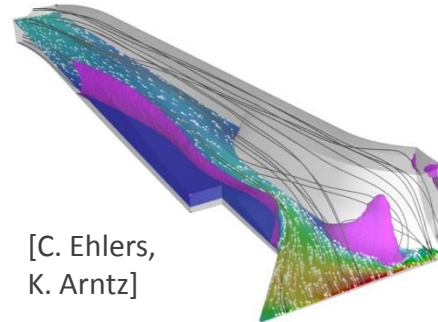
[M. Tomecki]



[U. Giffhorn]

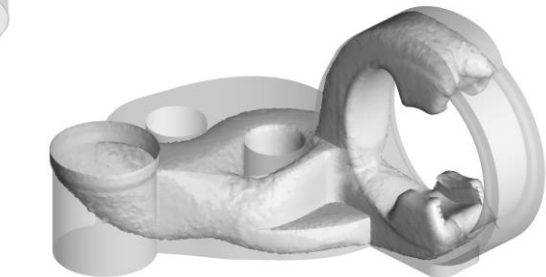


[U. Giffhorn]



[C. Ehlers,
K. Arntz]

[R. Niederlein]



[M. Towara]

Taken from "The Adjoint Method Hits the Road" by C. Othmer [2014]

OUTLINE

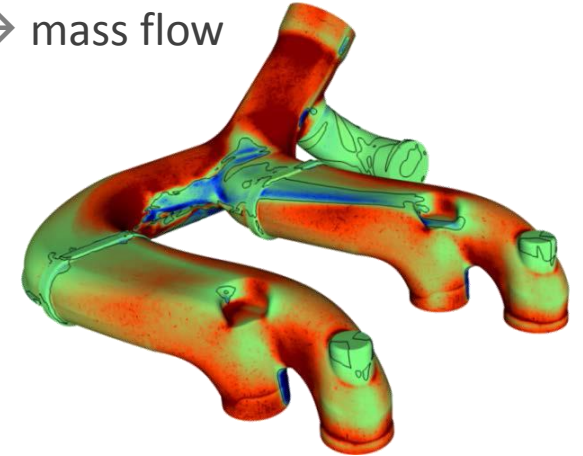
3. Shape Optimisation

- › What is Shape Optimisation?
- › Morphing
- › Success Stories
 - Exhaust Port
 - Manifold Optimisation

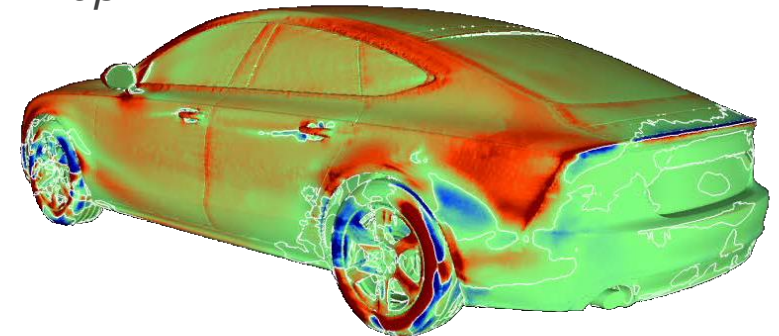
Shape Optimisation

- › Based on steady RANS or time averaged primal (LES/DES)
- › Morph design using HELYX morphing solutions:
 - Node-based deformation
 - Volumetric NURBS deformation
- › Morphing using 3rd-party tools:
 - ANSA, Sculptor, CAMILO, etc.

$$\frac{\partial J}{\partial \beta} \rightarrow \text{mass flow}$$



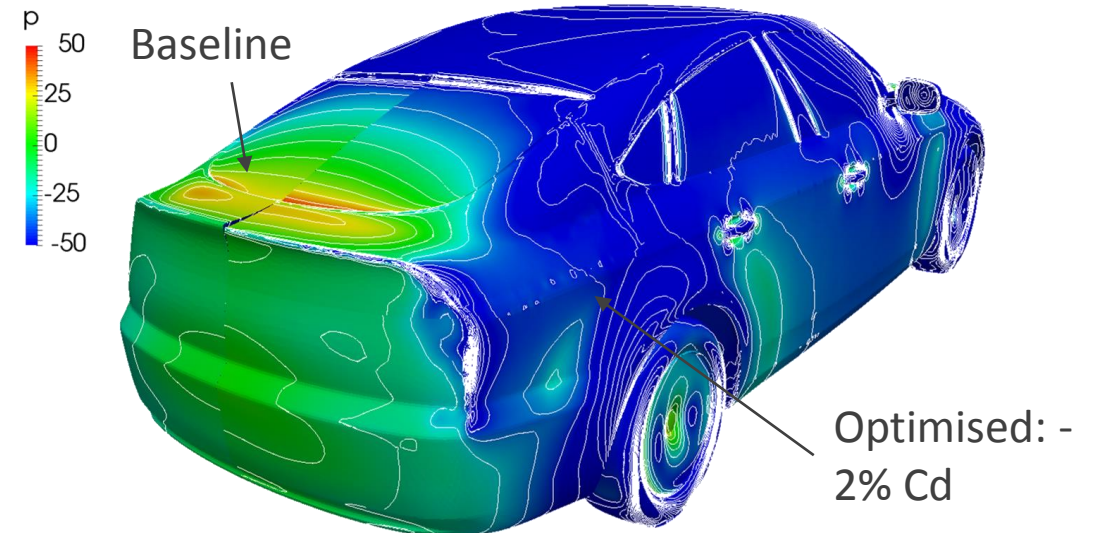
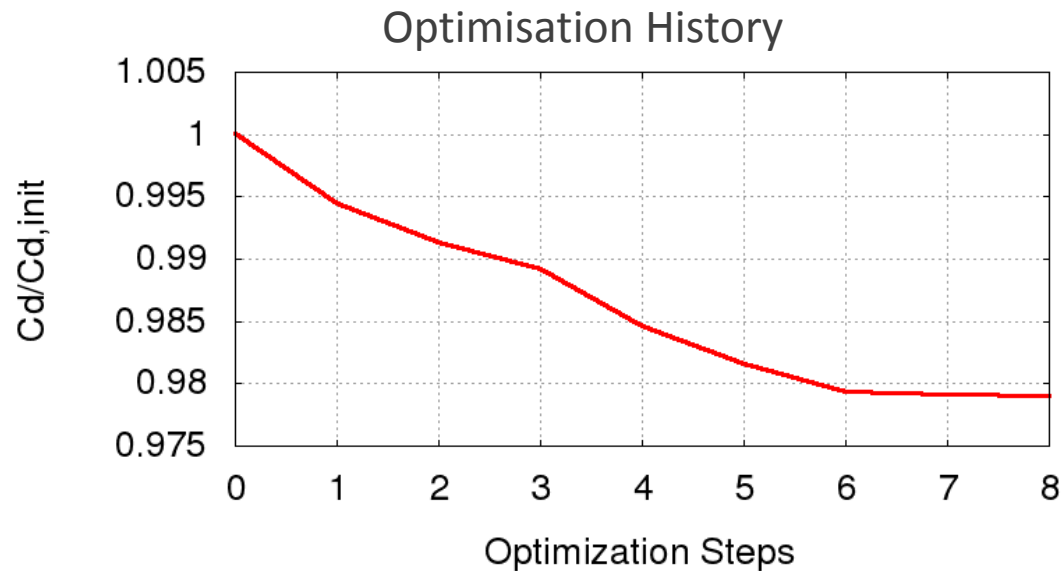
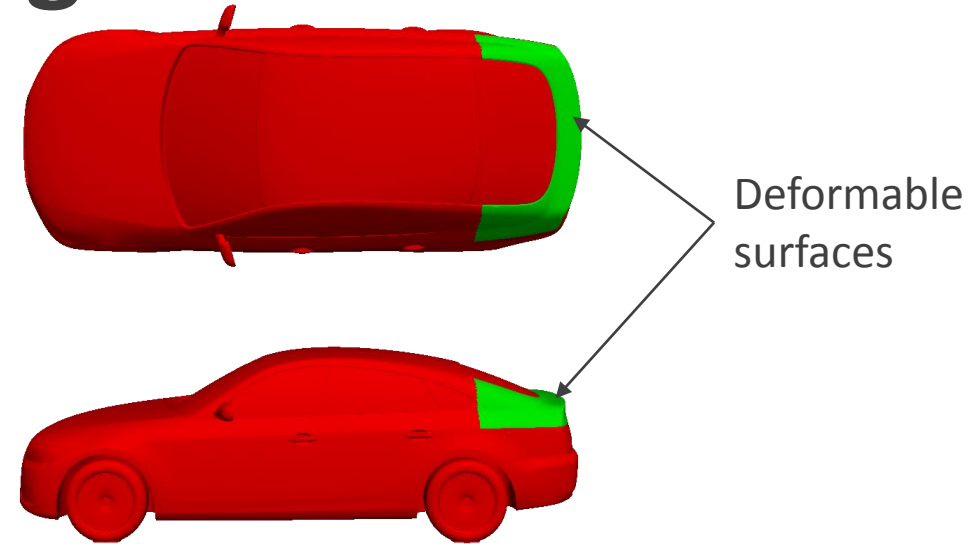
$$\frac{\partial J}{\partial \beta} \rightarrow \text{drag}$$



Shape Optimisation | Morphing

Node-based Deformation

- › Implicit smoothing
- › Mesh optimisation for improved deformation



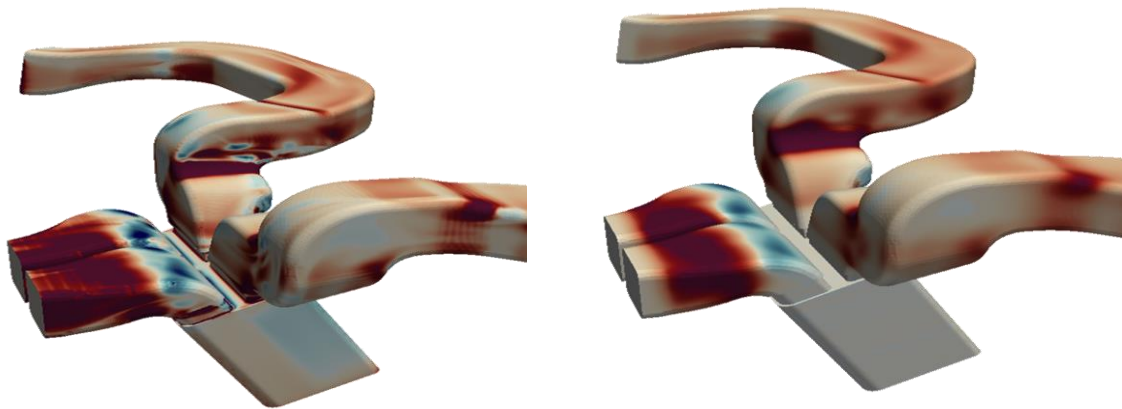
Shape Optimisation | Morphing

Node-based Deformation

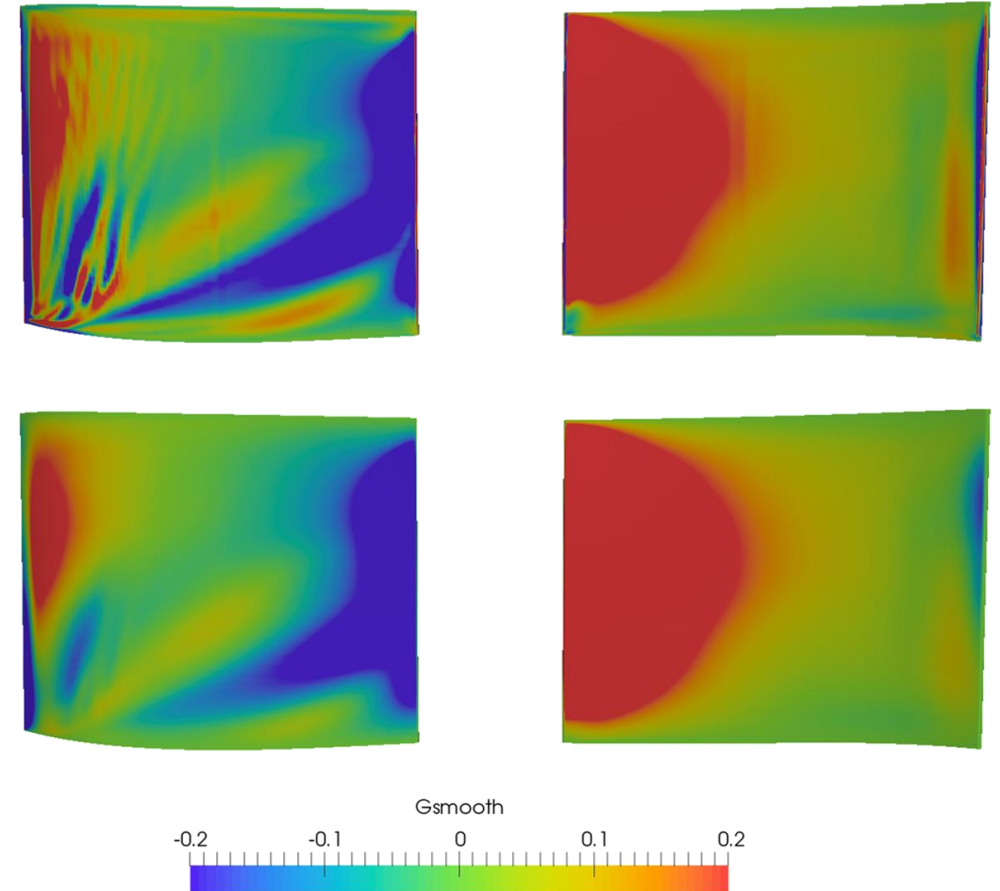
- › Smooth for vector $\vec{d} = \bar{G} \cdot \vec{n}$
- › Smooth the magnitude of the displacement

$$\vec{d} - \varepsilon \nabla^2 \vec{d} = \overrightarrow{d_{init}}$$

$\overrightarrow{d_{init}}$: Initial Field, \vec{d} : Smooth Field, ε : smoothing intensity



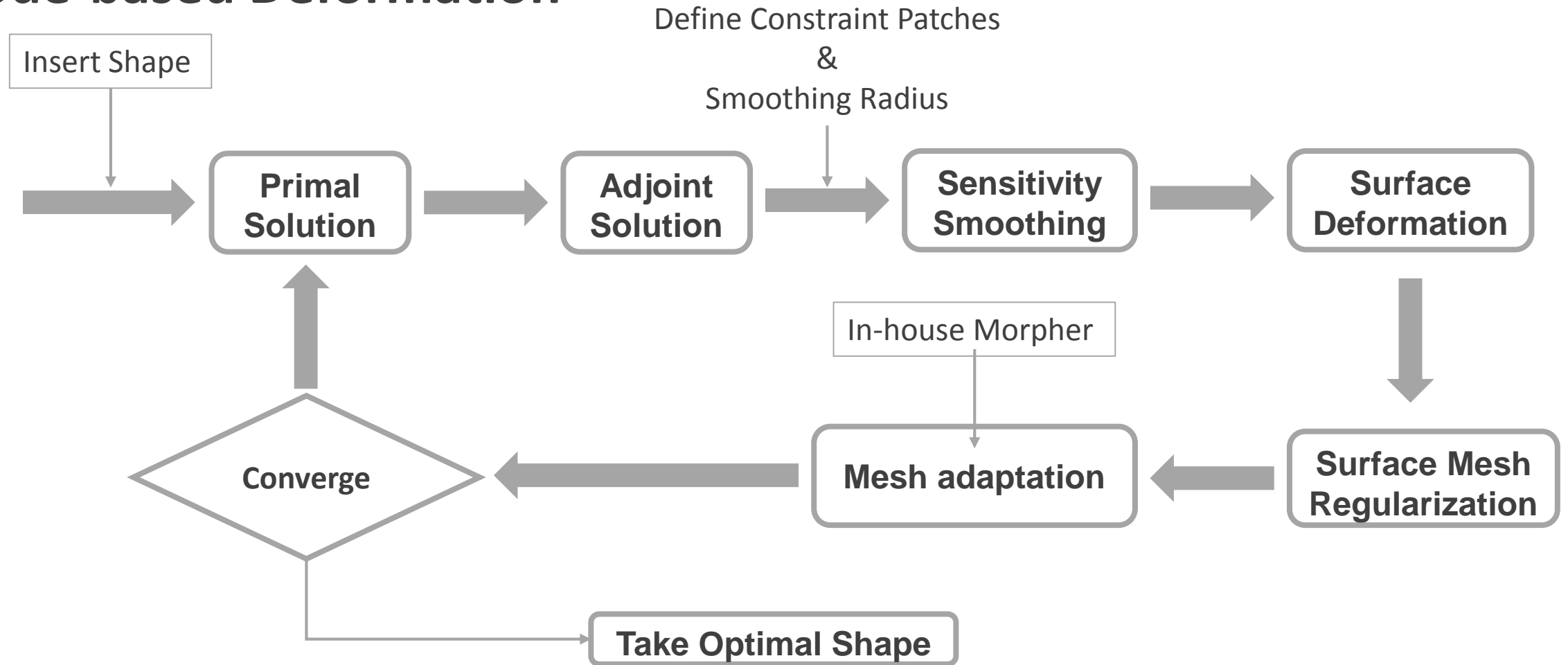
Smoothing radius of 3cm.
Courtesy of FCA



Courtesy of Rolls Royce

Shape Optimisation | Morphing

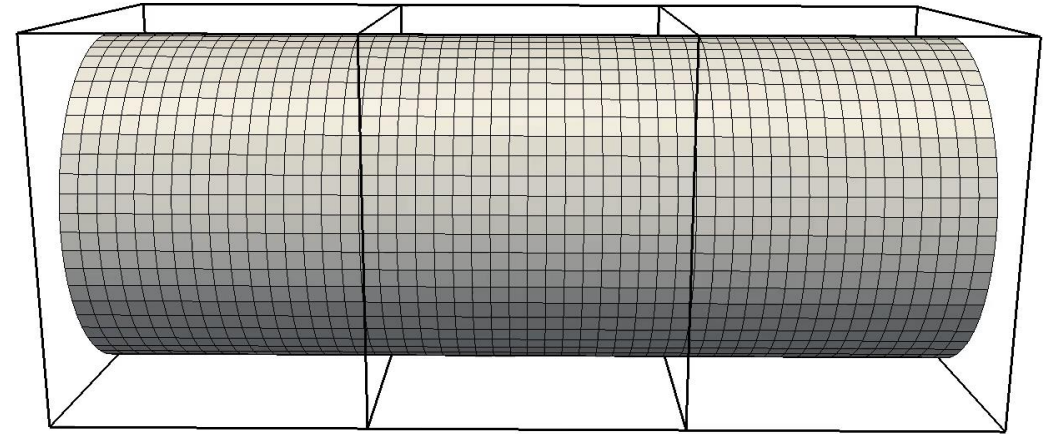
Node-based Deformation



Shape Optimisation | Morphing

vNurbs Deformation

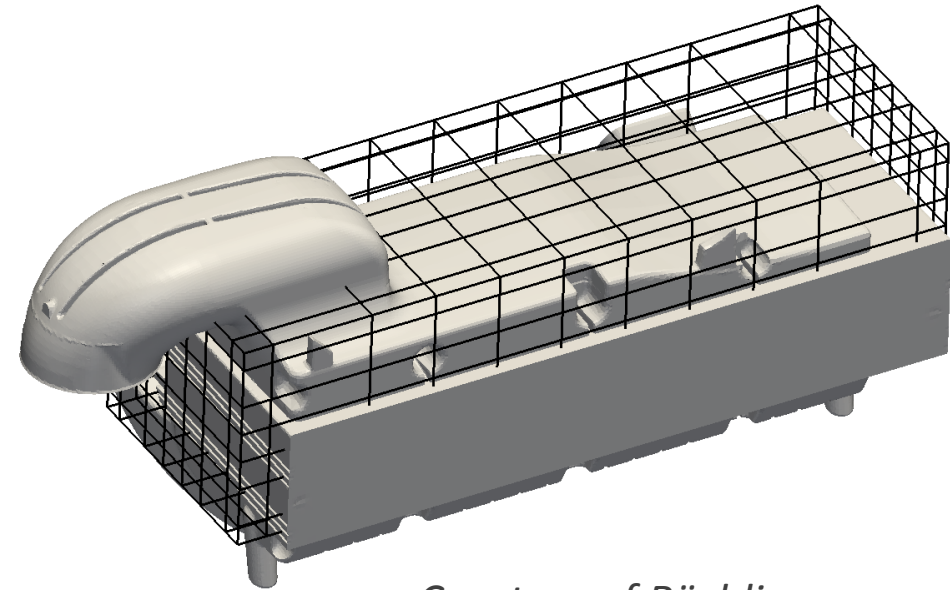
- › Points construct lattices (topological cubes)
- › Two step procedure:
 - Training (Mapping the mesh to the control point structure)
 - Deforming (Displacing the control points and the mesh, based on the map created)



Shape Optimisation | Morphing

vNurbs Deformation

- › Input:
 - Number of control points in U, V, W directions
 - Polynomial degree in U, V, W direction
- › Boundary control points can stay fixed to ensure C_0 and C_1 continuity
- › Coupling with the adjoint:
 - Sensitivities can be mapped to the control point structure just like the mesh
 - Control point sensitivities can be used with an optimizer to perform optimization



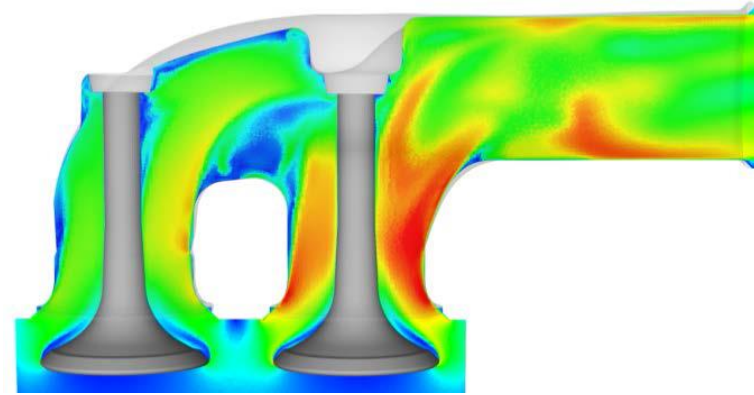
Courtesy of Röchling

Success Story | Volkswagen Group



Exhaust Port

- › Exhaust port modification for increased flow rate
- › Shape optimisation → modify geometry based on surface sensitivities
- › Design objective:
 - Maximum flow rate

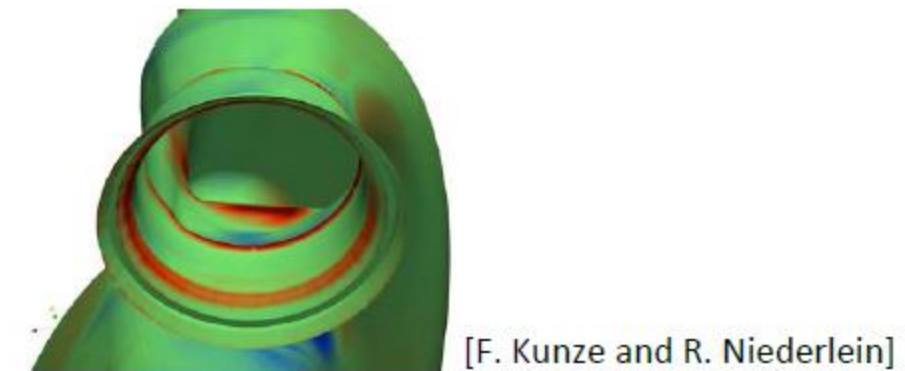
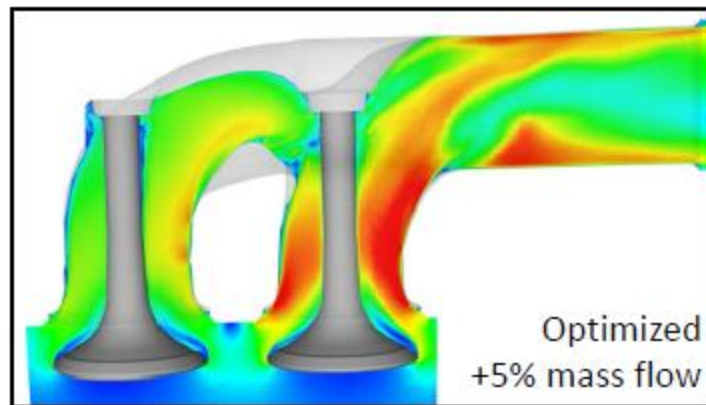
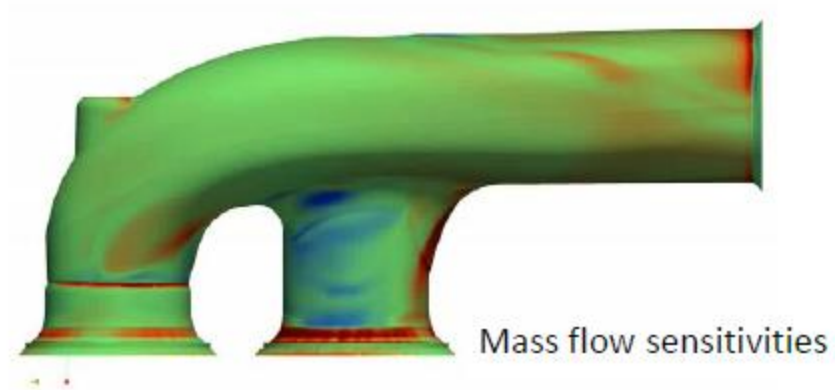
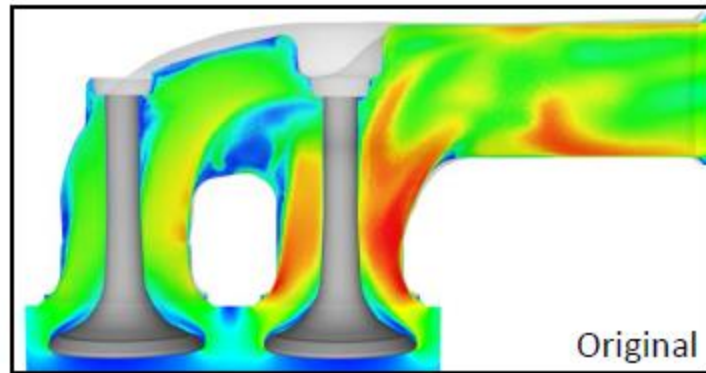


Taken from “The Adjoint Method Hits the Road” by C. Othmer [2014]

Success Story | Volkswagen Group



Exhaust Port

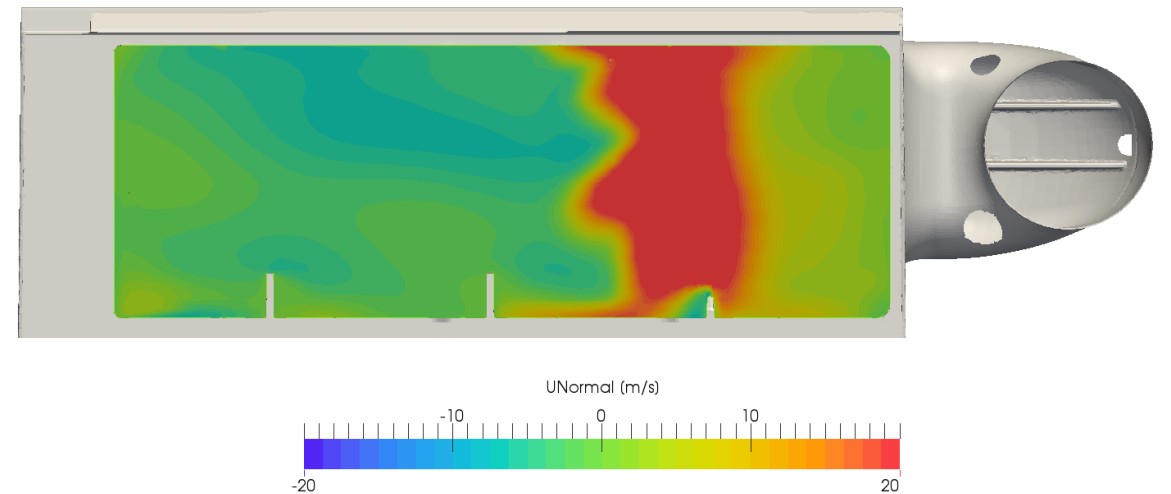


Taken from "The Adjoint Method Hits the Road" by C. Othmer [2014]

Success Story | Röchling

Manifold Optimisation

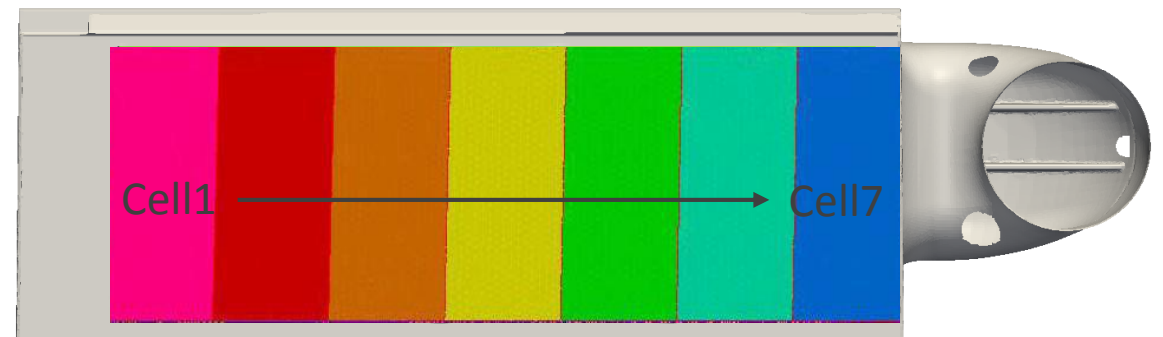
- › HELYX-Adjoint employed to produce a duct configuration with maximum flow uniformity on a manifold lower end
- › Three different approaches employed:
 - Surface shape optimisation
 - Volume topology optimisation
 - Topology + Shape optimisation



Success Story | Röchling

Manifold Optimisation

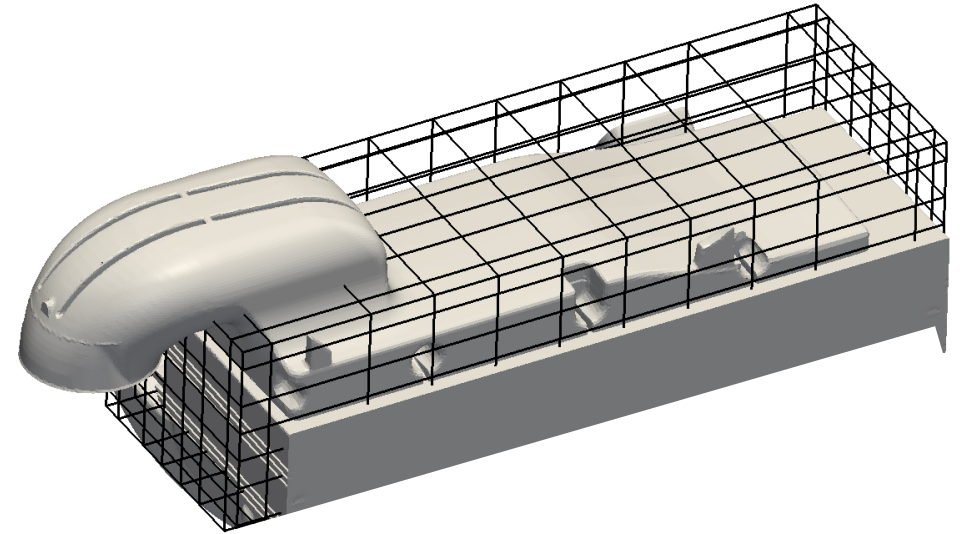
- › Fluid :
 - Air @ 20°C
 - $\rho = 1.204 \text{ kg/m}^3$
 - $\mu = 1.812 \text{e-}5 \text{ Pa}\cdot\text{s}$
- › Incompressible flow
- › Inlet volumetric flow rate = 450 kg/h
- › Outlet reference pressure = 101325 Pa
- › Design Objective:
 - Maximisation of flow uniformity by measuring the average mass flow rate on 7 outlet cells on the manifold lower end



Success Story | Röchling

Manifold Optimisation

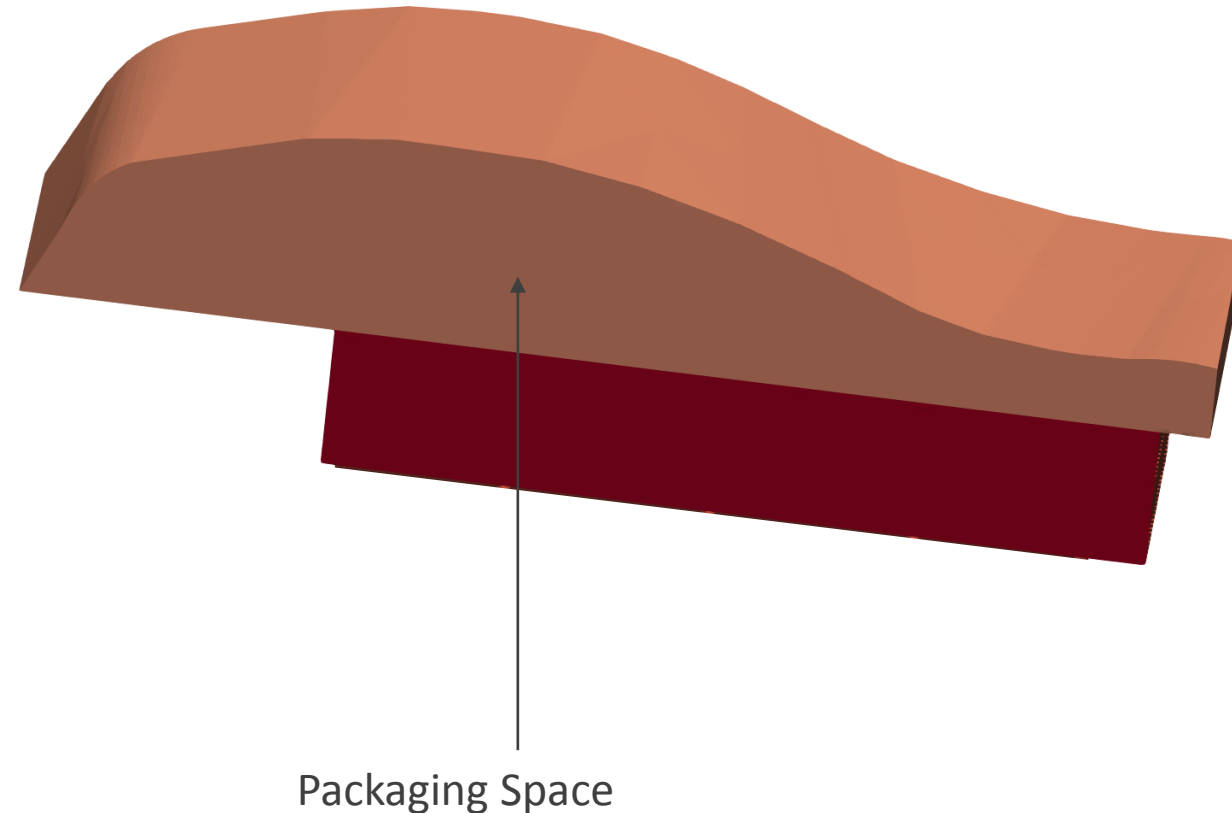
- › Shape Optimisation Workflow:
 1. Evaluate the adjoint surface sensitivities on the baseline shape provided by Röchling
 2. Apply a free-form lattice-based mesh deformation morphing tool available in HELYX
 3. Calculate the new adjoint surface sensitivities
 4. Repeat 2-3 until an optimal shape is found



Success Story | Röchling

Manifold Optimisation

- › Topology Optimisation Workflow
 1. Evaluate the adjoint volume sensitivities on the packaging space provided by Röchling
 2. Employ a level-set engine to track optimal solid-fluid interface
 3. Apply interface curvature limitation to produce a smooth duct surface with manufacturing potential
 4. Get a final smooth optimised interface



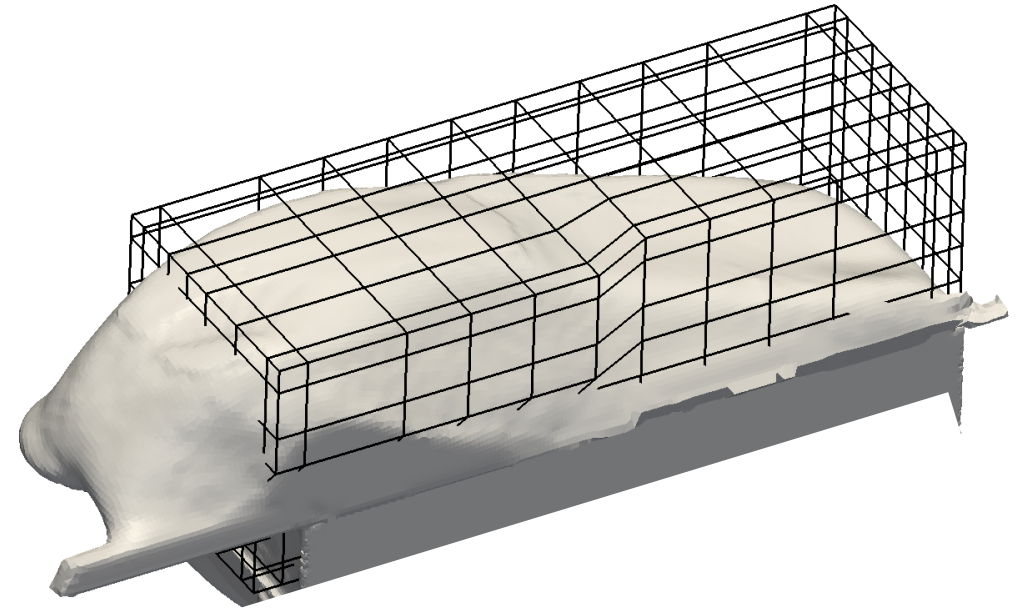
Success Story | Röchling

Manifold Optimisation

› Topology + Shape Optimisation

Workflow:

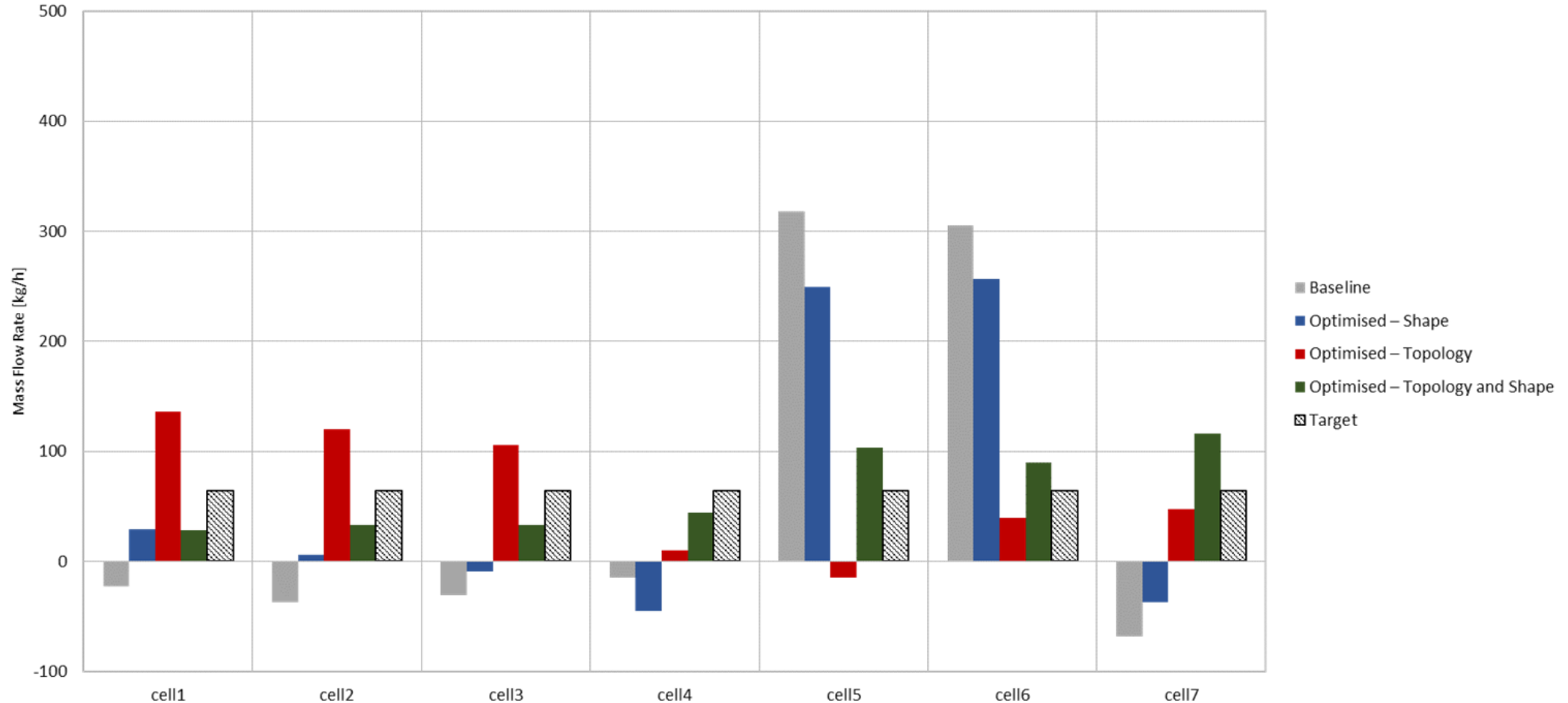
1. Run the topology optimisation workflow
2. Apply a free-form lattice-based mesh deformation morphing tool available in HELYX on the optimised shape obtained in (1)
3. Calculate the new adjoint surface sensitivities
4. Repeat 2-3 until an optimal shape is found



Success Story | Röchling

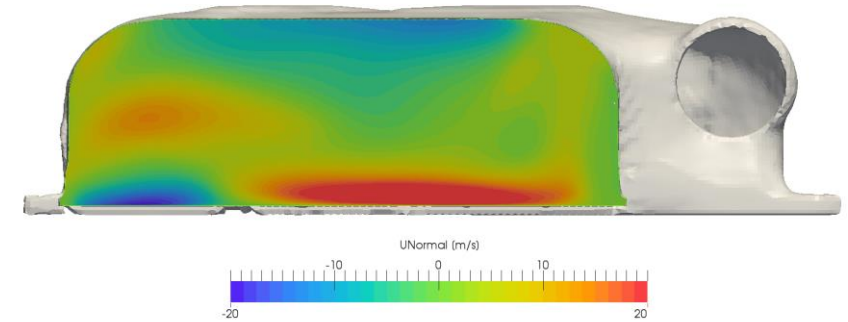
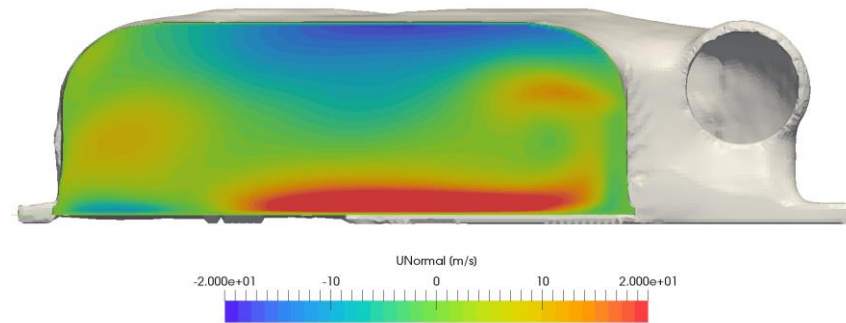
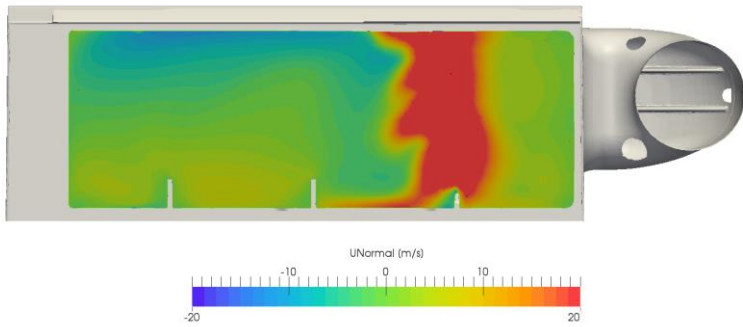
Manifold Optimisation

Optimisation Results



Success Story | Röchling

Manifold Optimisation



Shape optimisation optimal surface

Topology optimisation optimal surface

Topology+Shape optimisation optimal surface

OUTLINE

4. Conclusions

- › Conclusions
- › Acknowledgements
- › Questions?

Conclusions

- › A unique continuous adjoint formulation for topology and shape optimisation developed by ENGYS was presented
- › Fully validated and deployed in industrial settings
- › Professional solution available in the HELYX-Adjoint add-on module
- › Unparalleled efficiency in design optimisation for fluid systems
- › Large cases (200M+) cases can be handled by HELYX[®] Adjoint
- › Automatic surface morphing for advanced shape optimisation
- › Fully open-source solution

Acknowledgements

› Volkswagen

- VW Research: C. Othmer
- VW Methods Development: D. Schraeder
- VW Engine Development: W. Py

› Aboutflow MC-ITN – <http://aboutflow.sems.qmul.ac.uk>

- Adjoint-Based optimization of industrial and unsteady flows

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› IODA MSCA-ITN-ETN – <http://ioda.sems.qmul.ac.uk/>

- Industrial Optimal Design using Adjoint CFD

“This project has received funding from the European Union’s Horizon 2020 research and innovation programme under grant agreement No. 642959”.



Questions?

THANK YOU VERY MUCH!

